



## ST60 TO-5 & ST60R TO-5

Silicon Based Thermopile Detector

**Features:** A single-channel silicon-based thermopile provides lowest cost solutions in a small active area of 0.61mm x 0.61mm in a TO-5 package. Time constant of 18ms with Nitrogen encapsulation gas. Delivers a very low Temperature Coefficient of Responsivity of  $-0.04\%/^{\circ}\text{C}$ . This detector has a very short thermal shock response to ambient temperature change.

**Options:** 1) See [Standard Windows and Filters](#) for list of optical filter options. 2) **ST60R TO-5** version offers a low-cost (20% tolerance) poly-silicon resistor to be used as a PTC thermistor. 3) Internal 30k $\Omega$  5% NTC chip thermistor provides ambient package temperature measurement. See [Thermistor Options](#) p/n: DC-4005. 4) Internal aperture precisely defines active area for applications with FOV and/or spot size requirements. See [Aperture Options](#) for available sizes. See [Thermopile Configuration Table](#) for more options.

**Applications:** Excellent for non-contact temperature, fire suppression, horizon sensor, and gas analysis.

**Benefit:** Low cost and small active area size with medium output.

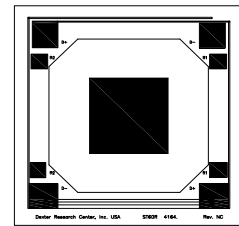
### Technical Specifications

Specifications apply at 23°C with KBr Window and Nitrogen encapsulating gas

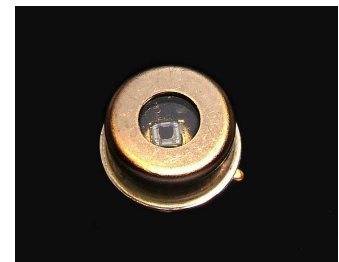
Parameter	Min	Typical	Max	Symbol	Units	Comments
Active Area size		.61 x .61		AA	mm	Hot junction size, per element.
Element Area		.37		A	mm <sup>2</sup>	
Number of Junctions		80				Per element.
Number of Channels		1				Per detector package.
Output Voltage	80	120	130	V <sub>s</sub>	$\mu\text{V}$	DC, H=330 $\mu\text{W}/\text{cm}^2$ (3)
Signal-to-Noise Ratio	2,365	3,831	4,792	SNR	$\sqrt{\text{Hz}}$	DC, SNR=V <sub>s</sub> /V <sub>n</sub>
Responsivity	65.2	97.7	105.9	$\mathcal{R}$	V/W	DC, $\mathcal{R}=V_s/HA$ (2)
Resistance	45	60	70	R	k $\Omega$	Detector element
Temperature Coefficient of $\mathcal{R}$		-.04			%/ $^{\circ}\text{C}$	Best linear fit, 0 $^{\circ}$ to 85 $^{\circ}\text{C}$ (1)
Temperature Coefficient of R		.11			%/ $^{\circ}\text{C}$	Best fit, 0 $^{\circ}$ to 85 $^{\circ}\text{C}$ (1)
Noise Voltage	27.1	31.3	33.8	V <sub>n</sub>	nV/ $\sqrt{\text{Hz}}$	V <sub>n</sub> <sup>2</sup> =4kTR
Noise Equivalent Power	.26	.32	.52	NEP	nW/ $\sqrt{\text{Hz}}$	DC, NEP= V <sub>n</sub> HA/V <sub>s</sub> (2)
Detectivity	1.17	1.90	2.38	D*	10 <sup>8</sup> cm $\sqrt{\text{Hz}}/\text{W}$	DC, D <sup>*</sup> =V <sub>s</sub> /V <sub>n</sub> H $\sqrt{A}$ (2)
Time Constant		18		$\mathcal{T}$	ms	Chopped, -3dB point (1)
Field of View		64 $^{\circ}$ /81 $^{\circ}$		FOV	Degrees	See Assembly Drawings for FOV Description.
Package Type		TO-5				Standard package hole size: $\varnothing$ .150"
Operating Temperature	-50		100	T <sub>a</sub>	$^{\circ}\text{C}$	
<b>ST60R</b> Thermistor Option	24	30	36	R <sub>T</sub>	k $\Omega$	PTC Poly-Silicon resistor on detector die.
<b>ST60R</b> Thermistor Temperature Coefficient of R	.107	.11	.113		%/ $^{\circ}\text{C}$	$\Delta R/(R\Delta T)$ , Best fit, 0 $^{\circ}$ to 85 $^{\circ}\text{C}$ (1)

**General Specifications:** Flat spectral response from 100nm to > 100 $\mu\text{m}$ . Linear signal output from 10<sup>-6</sup> to 0.1W/cm<sup>2</sup>. Maximum incident radiance 0.1W/cm<sup>2</sup>, damage threshold  $\geq$  .5W/cm<sup>2</sup>

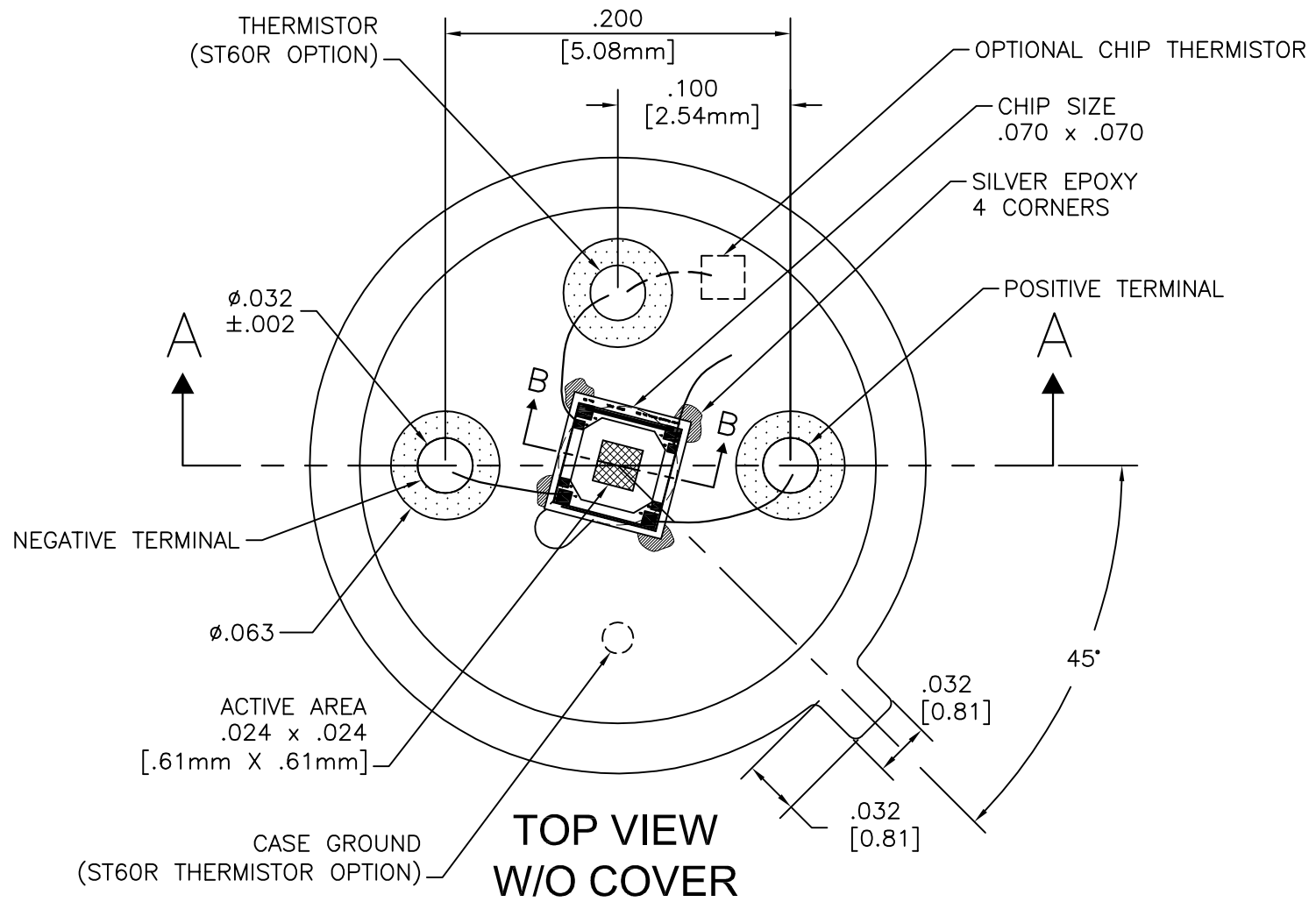
**Notes:** (1) Parameter is not 100% tested. 90% of all units meet these specifications. (2) A is detector area in cm<sup>2</sup>. (3) Test Conditions: 500K Blackbody source; Detector active surface 10cm from 0.6513cm Diameter Blackbody Aperture.



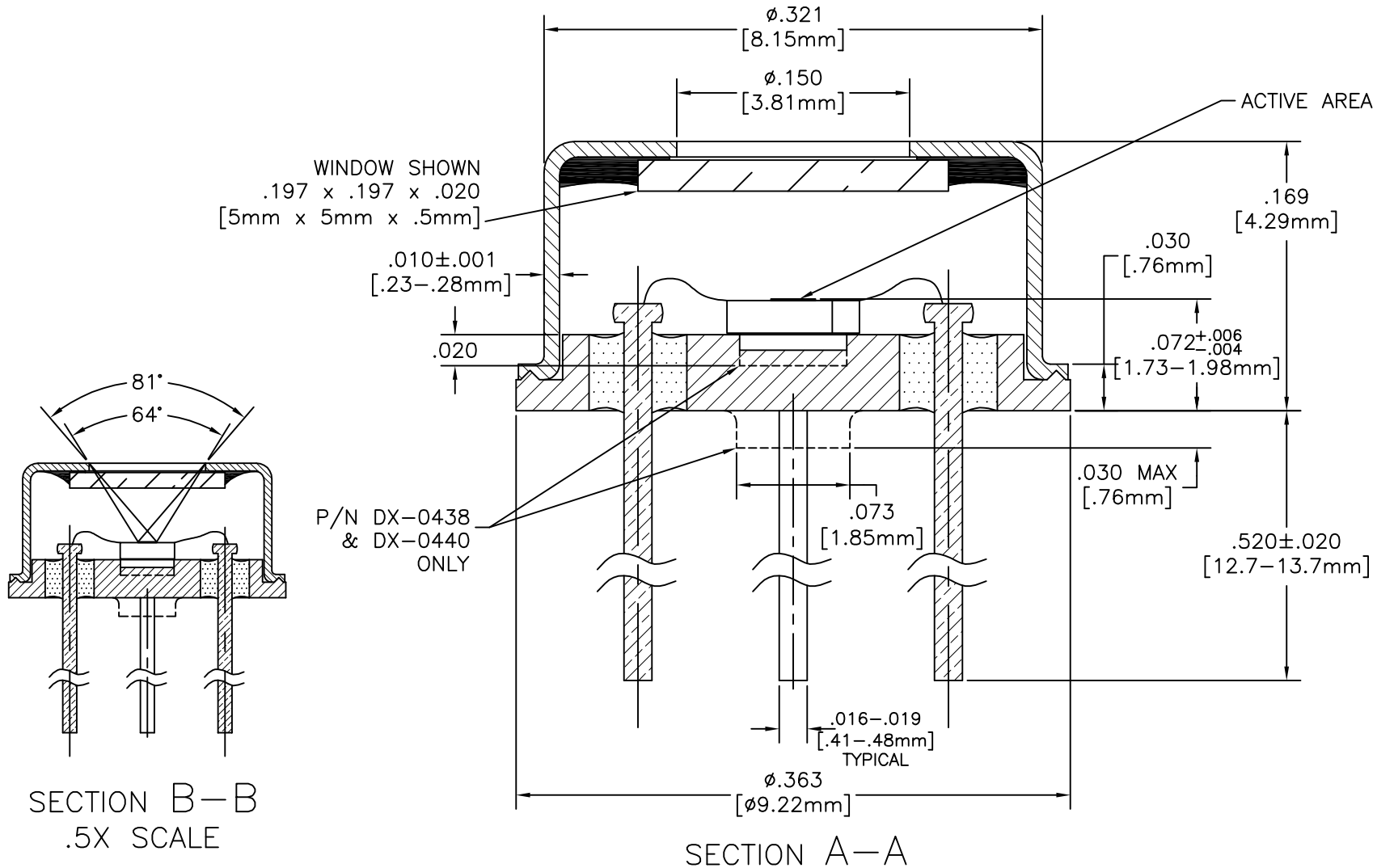
Detector circuit overlay



ST60 TO-5



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		DEXTER RESEARCH CENTER, Inc. 7300 Huron River Dr., Dexter, MI 48130, ph. 734-426-3921 fax 734-426-5090				
FRACTIONS	DECIMALS					ANGLES
$\pm$	.XX $\pm$ .01 .XXX $\pm$ .005	$\pm$		ASSEMBLY, ST60/ST60R, TO-5 RW, TOP VIEW		
APPROVALS	DATE	SIZE:	SCALE:			DWG. NO.
DRAWN: DLJ	3/29/04	A	10" = 1"	1023.3	D	2 OF 2
CHECKED:		DRC PART NO.		MATERIAL:		FINISH:
ENGINEERED:						
APPROVED:						



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±	.xx ± .01	±
	.xxx ± .005	

APPROVALS	DATE
DRAWN: DLJ	12/16/10
CHECKED:	
ENGINEERED:	
APPROVED:	

DEXTER RESEARCH CENTER, Inc.  
7300 Huron River Dr., Dexter, MI 48130, ph. 734-426-3921 fax 734-426-5090

ASSEMBLY, ST60/ST60R, TO-5 RW  
CROSS SECTION, .150 TALL COVER

SIZE: <b>A</b>	SCALE: 10" = 1"	DWG. NO. 1023.1	REV. E	PAGE: 1 OF 2
MATERIAL:			FINISH:	